



**Compact  
short wavelength  
spot finder IR camera  
for very hot applications:**

**Xi 05M MeltScope**

**Features:**

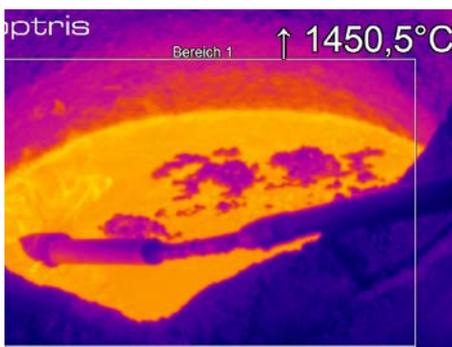
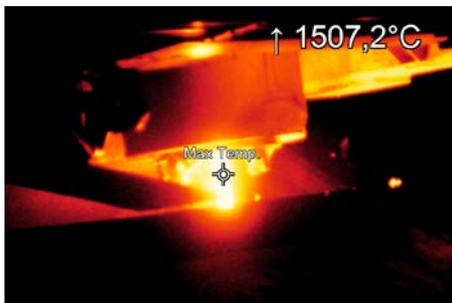
- Small sized rugged camera with motorized focus
- Wide measurement range from 950 °C to 2450 °C without sub-ranges
- Highly dynamic CMOS detector with 396 x 300 pixels resolution
- Fast line scanning mode with 500 Hz
- Autonomous operation with auto hot spot finder and direct analog or alarm output
- Software with extensive analysis features and web server capability included



**Technical Specifications**

Optical resolution	396 x 300 pixels	
Detector	CMOS (15 µm pitch)	
Spectral range	500 – 540 nm	
Temperature ranges	20Hz: 950 ... 2450°C 500Hz: 1050 ... 2450°C	
Optical resolution / Frame rate	<b>Ethernet:</b> 396 x 300 pixels @ 20 Hz 396 x 8 pixels @ 500 Hz <b>USB:</b> 132 x 100 pixels @ 20Hz	<b>autonomous operations:</b> 132 x 100 pixels @ 20 Hz 396 x 1 pixels @ 500 Hz
Optics (FOV)	28° x 21° (f = 12mm) 14° x 10° (f = 25 mm)	
Focus	Motorized focus	
Optical resolution (D:S)	195:1 (28° optics) 400:1 (14° optics)	
Thermal sensitivity (NETD) <sup>1)</sup>	< 2,5 K (< 1800 °C) / < 4,5 K (> 1800 °C)	
Accuracy (at T <sub>Amb</sub> = 23 ±5°C)	For object temperature < 2000 °C: ±1 % of reading for 20 Hz, 500Hz For object temperature > 2000 °C: ±2 % of reading for 20 Hz, 500Hz	
PC interface	Fast Ethernet / USB 2.0 / RS485	
Industrial Network Interface	EtherNet/IP   Ethernet TCP   Modbus TCP   Profinet	
Direct Output / Input	1x analog output (0/4-20 mA) / 1x input (analog or digital); electrically isolated	
Process interface (PIF), industrial	3x analog outputs (0/4–20 mA or 0–10 V) and 3x alarm outputs (relais) / 3x inputs (analog or digital) / fail-safe (LED and relay) stackable up to 3 PIFs; electrically isolated	
Cable length	<b>Ethernet:</b> 1 m (standard), 5 m, 10 m, 20 m (up to 100 m) <b>USB:</b> 1 m, 3 m, 5 m	
Ambient temperature	5 °C ... 50 °C	
Enclosure (size / rating)	Ø 36 mm x 112 (M30x1 thread) / IP 67 (NEMA 4)	
Weight (without mounting bracket)	270 g, depending on lens	
Shock / Vibration	IEC 60068-2-27 (25G and 50G) / IEC 60068-2-6 (sinus shaped), IEC 60068-2-64 (broadband noise)	
Power supply	8 - 30 V DC / PoE / USB	
Scope of supply	<ul style="list-style-type: none"> <li>• Process imager Xi 05M</li> <li>• Ethernet / PoE cable (1 m) / USB cable (1 m)</li> <li>• IN/ OUT cable incl. terminal block (1 m)</li> <li>• Mounting bracket with tripod thread, mounting nut</li> <li>• Software package optris PIX Connect</li> </ul>	

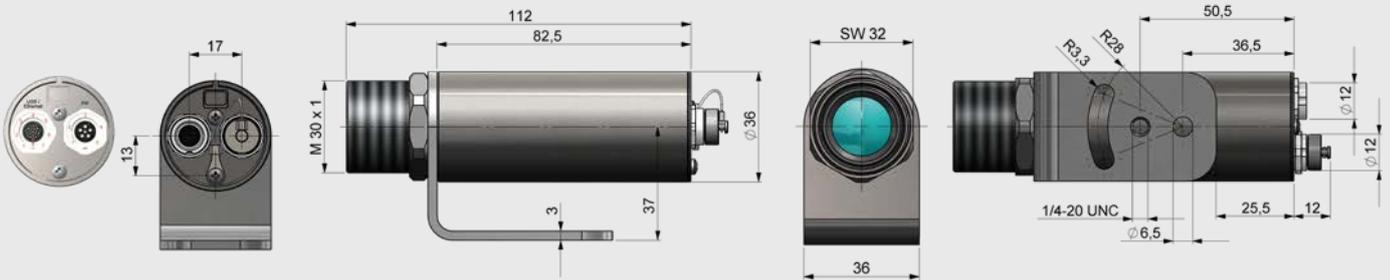
<sup>1)</sup> Specified NETD value applies to all frequencies



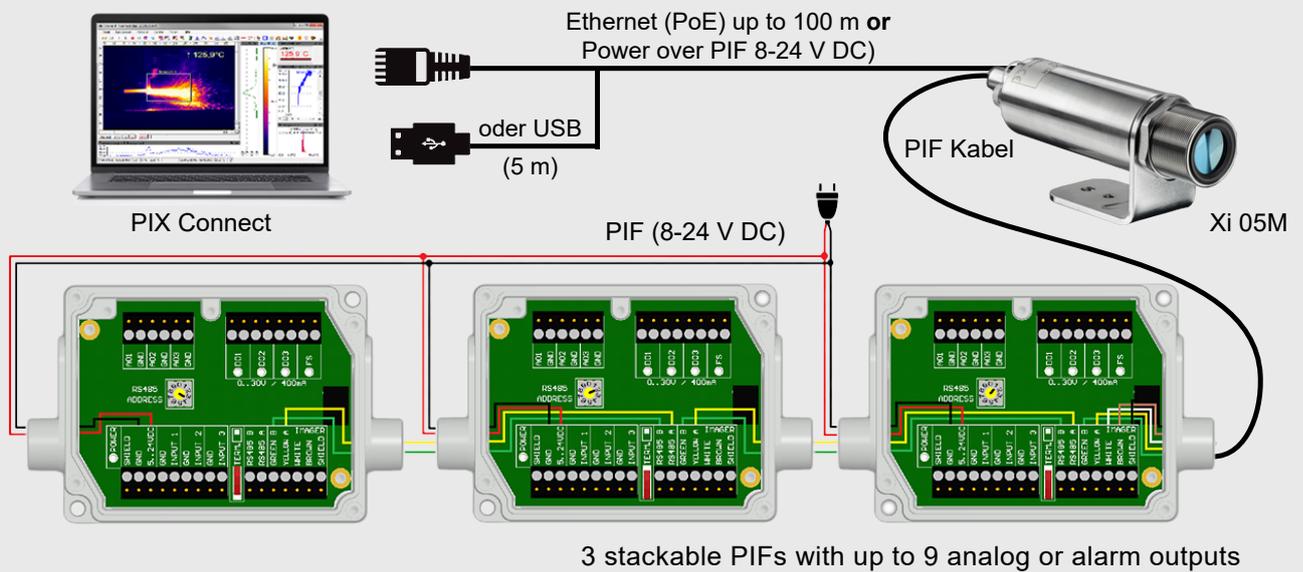
# optris Xi 05M MeltScope

## Dimensions in mm

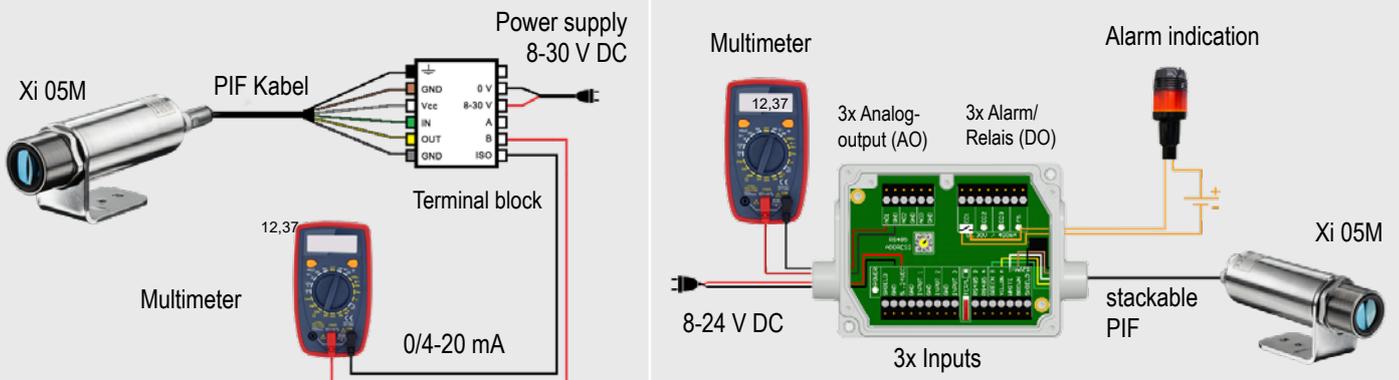
28° optic (f = 12 mm) / 14° optic (f = 25 mm)



## Operation with PIX Connect software and 3 stackable PIFs



## Autonomous operation (without PC) with up to 9 analog outputs/ alarm outputs and 3 stackable PIFs



## Accessories

**ACXI05MAPL**  
(Air purge unit) +  
**ACXIAPLAB**  
(Mounting bracket)



**ACXIMW**  
(Water cooled housing)



**ACXIS**  
(Shutter) +  
**ACXIAPLAB**  
(Mounting bracket)

